

**SPIRIT PROCESS SPECIFICATION****SPIRIT AEROSYSTEMS, INC.****CAGE CODE 4ATM5****SPS-106020****TITLE: HEAT TREATMENT OF ALUMINUM ALLOYS****REVISION: C****DATE: 11-10-2011**

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# SPIRIT PROCESS SPECIFICATION

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## 1 SCOPE

This specification establishes the requirements for the heat treatment (thermal processing) of aluminum alloys. This specification applies to the heat treatment of the following alloys: 2024, 2024 Clad, 2219, 2219 Clad, 6061, 7050, 7075 and 7075 Clad. The aluminum alloys heat treated to this specification shall be of the temper as expressed by this specification.

## 2 CLASSIFICATION

Not applicable to this specification.

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